

SPACE BOOSTER (NASA-CR-52777) ATLAS FLIGHT TEST PLAN FOR BOOSTER 1130 (General Dynamics/Astronautics) 24 p

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CONCIDENTIAL

35,160H

GENERAL DYNAMICS ASTRONAUTICS

San Diego, Cal

I ATLAS SPACE BOOSTER FLIGHT TEST PLAN

MERCURY/ATLAS BOOSTER 113D € * 7

NASA PROJECT HS-36)

Contract (AF04(647) -768 °

AVAILABLE TO U.S. GOVERNMENT AGENCIES ONLY

ENGINEER: Many 9. PRILLED SAM APPROVED BY T. L. Maloy

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APPROVED



Management of person is prohibited by law.

2ND ORBIT ■ GODDARD SPACE FLIGHT CENTER SYMBOLS TELEMETRY AND VOICE COMM - IST ORBIT STATION LOCATIONS COMMAND CONTROL EQUIPMENT

LEGEND

- 5. KANO, NIGERIA
- 1. CAPE CANAVERAL, FLORIDA 10. GRAND BAHAMA ISLAND 16. GRAND TURK ISLAND
- 3. ATLANTIC SHIP

2. BERMUDA

- 9. WOOMERA, AUSTRALIA 4. GRAND CANARY ISLAND
- 7. INDIAN OCEAN SHIP 6. ZANZIBAR
- 10. DELETED 11. CANTON ISLAND 12. KAUAI ISLAND, HAWAII 13. POINT ARGUELLO, CAI'F. 8. MUCHEA. AUSTRALIA
- 14. GUAYMAS, MEXICO
 15. WHITE SANDS, NEW MEXICO
 16. CORPUS CHRISTI, TEXAS
 17. EGLIN, FLORIDA

ORBITAL PATH AND TRACKING STATIONS

FOREWORD

Report AE61-1166 has been prepared under United States Air Force Contract AF04(647)-768. This report presents the preflight checkout and flight test plan for Mercury/Atlas Booster 113D which will be launched from Complex 14 at the Atlantic Missile Range. This will be the MA-8 mission.

This report has been coordinated with Aerospace Corporation and will support the Detailed Test Objectives for the preparation of the Flight Test Directive.

HS-36 booster associate contractors in addition to GD/A include:

General Electric - Radio Tracking Guidance System

Burroughs - Radio Tracking Guidance Ground Computer

Rocketdyne - Propulsion System

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1.0 INTRODUCTION

Mercury/Atlas booster 1130 has been assigned the mission of injecting a Mercury capsule (No. 16) into orbit. The capsule will contain a man. Approximately 3-1/6 orbits around the earth will be completed by the capsule before landing in the Atlantic Ocean southeast of Flordia.

Performance data presented in this report is approximate.

Final performance data will be obtained from reference (m) when it becomes available, approximately March 1962.

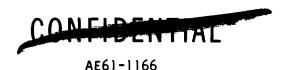
Table 1 is enclosed to indicate present status of this Mercury flight as compared to flown and future flights.

UUNITULINITAL

â	E	4	1	_	1	٦	4	6
7	-	u	-		_			•

Remarks	Partial sucess No booster staging	Unsuccessful	Successful Flight	Unsuccessful - A/P Programmer Failure.	Major Electronic Systems Modifi- cation. Successir	Successful Flight									
Pass- engers	None	None	Instr.	Crewmen Simulator	Crewman Simulator	Prime te	Man	Man	Man	Man	Man	Men	Man	Man	Man
Orbital Passes	0	0	0	0	1 1/6	2 1/6	3 1/6	3 1/6	3 1/6	3 1/6	18 1/6	18 1/6	18 1/6	18 1/6	18 1/6
Static Firing	уев	yes	yes	or.	ou	ou	00	ou	ou 0	ou	og	90	0 0	2	8
ASIS Loop	uedo	uedo	closed	closed	closed	closed	closed	closed	closed	closed	closed	closed	closed	closed	closed
Contract No.	AF04 (645)–4	AF04(645)-4	AF04(645)-4	AF04,{645)-4	AF04 (645)–4	AF04(645)-4	AF04(645)-4	AF04(645)-4	AF04(647)-768	AFO4(647)-768 closed	AFO4(647)-768 closed	AF04(647)-768	AF04(647)-768	AF04(647)-768	AFO4 (647)-768
Capsule No.	•	7	9	80	48	7 6	13	18	16	19	77	50	17	15	SPARE 4
Mission No.	Big Joe	MA-1	MA-2	MA-3	MA-4	MA-5	MA-6	MA-7	MA-8	MA-9	MA-10	M-11	MA-12	MA-13	MA-14
EID No. 27-0004	7	-5	φ	ជ្	-10	п-	-16	-14	-18	6-	22-	-13	-25	-28	-73
Atlas Booster	100	500	670	1000	02 88	930	1090	1070	№ 1130	770	1300	1030	α ν γι	1520	1670

MERCURI/ATLAS DATA STATUS SUMMARY



2.0 FLIGHT TEST OBJECTIVES

The broad objectives of the MA-8 mission are:

- a. Determine that the capsule life support system will sustain life of the capsule occupant (man) during the launch, orbit, descent and recorvery period of the capsule.
- b. Evaluate the effects on the capsule occupant of prolonged exposure to space flight environment.
- c. Demonstrate the adequacy of the world-wide range to acquire, track monitor, and communicate with the capsule.
- d. Exercise ground handling, launch, and recovery procedures.

Definitions of objective terminology and objective code numbers are given in Appendix A.

MERCURY/ATLAS BOOSTER OBJECTIVES

OBJECTIVE CODE	DESCRIPTION	PRIORITY
MD22	Obtain data on Atlas systems for gross Systems Analysis.	2
MD24	Demonstrate the ability of the Atlas to release the capsule at the predetermined position and velocity in space as defined by the guidance equations.	1
MD29	Evaluate the performance of the "abort sensing and implementation system" (ASIS) when operating closed loop.	1
MD31	Determine the magnitude of the sustainer/vernier residual thrust after cutoff.	3

MERCURY CAPSULE OBJECTIVES

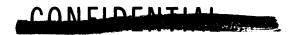
- a. Evaluate performance of a man-spacecraft system in a 3 orbit mission.
- b. Evaluate effects of space flight on the Astronaut.
- c. Obtain Astronaut's opinions on the operational suitability on the capsule and supporting systems for manned space flight.

3.0 TEST PROGRAM

Major pre-flight inspections and tests to be performed on Mercury/Atlas Booster 113D at AMR are listed in the table below. The GD/A published Flight Test Directive (FTD) details the tests.

Test Events	Purpose	Summary
Missile Receiving and Inspection (Hangar Area)	Missile Integrity	Pods, tank section, thrust section in- spected for damage, rust and/or corro- sion. Missile completeness checked against applicable documents. Trailer servicing and missile weighing.
Compatibility Test	Verifies the mechanical compatibility of the capsule - capsule adapter & Mercury/Atlas booster.	Verification of capsule - capsule adapter mechanical fit, umbilical lengths, clearance, capsule umbilical separation operation, and capsule landline circuits.
Systems Tests (Complex Area)	System performance & determination of operational readiness.	Azusa, Telemetry, RSC, Electrical & Guidance Systems, Flight Control Autopilot Frequency Response, GD/A PU, ASIS are checked per applicable GD/A procedures.
Flight Acceptance Composite Test (FACT)	Integrated check of all Mercury/Atlas systems & capsule systems prior to flight.	An integrated check of missile systems, launch complex, GMCF #1 and applicable range stations is accomplished. Proper operation of 1) all missile systems on internal missile power, 2) circuits involving pyrotechnics, 3) engine firing circuits and 4) umbilical ejection is evaluated. All missile & capsule r-f systems are radiating simultaneously for evaluation of interaction effects.

MISSILE TESTS



3.1 FLIGHT TEST

The missiles will be launched from Complex 14 at the Atlantic Missile Range (AMR) at a nominal azimuth of 72.51° T. Nominal impact of the capsule with a man aboard will occur in the Atlantic Ocean, southeast of Florida and Northeast of the Dominican Republic after completeing approximately 3-1/6 orbits around the earth. The Atlas sustainer/vernier booster vehicle will also go into orbit. No retrorocket provision for descent from orbit are aboard the Atlas consequently, its ultimate termination status is not predicted.

A holddown time delay of 3.00 seconds from the time of "main engines complete" until the time of "pre-release cutoff disarm" signal will be incorporated in order that rough combustion characteristics, if present, will terminate the launch prior to lift-off.

The ASIS will be installed on the missile in a closed loop configuration. If any of the sensors in the circuit reach a pre-set value after the circuit is armed at 2 inch motion, loss of the 28 volt signal to the capsule will occur and capsule abort will be initiated. A three (3) second delay timer has been incorporated in the range safety command between engine cut-off and destruct enable to permit safe separation of the capsule from the missile in the event the missile is destroyed by Range Safety.

Typical trajectory parameters are as follows:

יייני איני פון	velocity ft/sec.	ALTITUDE	RANGE N. M.	Time Sec.
EVENT	ri/Sec.	N. M.	N. Pl.	25€.
Staging (booster)	9,150 25,696	33.8	45.0	130.76
Sustainer & Vernier Cutoff	25,696	87.0	430.5	301.54
Capsule Impact	not availab	pertinent to delete at time of details	publicatio	

3.2 FLIGHT TEST TRAJECTORY DATA

The flight trajectory for the Atlas boost phase of the operation is illustrated in Figure 1 and is based on preliminary calculations.

4.0 DESCRIPTION OF TEST ARTICLE

Mercury/Atlas booster 113D is an SM-65D vehicle fabricated for the Mercury project in accordance with Reference (f). The systems installed are identical with that described for 107D (Reference e). Atlas 113D's telemetry system will consist solely of one lightweight telemetry package.

A detailed description of the Mercury capsule may be found in Ref. (h).

5.0 TEST SUPPORTING EQUIPMENT AND/OR FACILITIES

The test ground support equipment such as missile handling, launching instrumentation, data recording equipment, etc., required to conduct a series D Flight Test Program at AMR is outlined in Reference (i). Additional modifications to accommodate Project Mercury are listed in Reference (g). Test ground support equipment for the ASIS equipment is covered in Reference (j).

6.0 INSTRUMENTATION REQUIREMENTS

Complete instrumentation is listed in References (k) and (l).

7.0 EXTERNAL DATA REQUIREMENTS

The type, range, sampling rates, desired accuracy, method of acquisition and presentation, and subsequent distribution of data required of AMR are outlined in Reference (g).

APPENDIX A

Definition of Flight Objective Priorities

Definition of System Priorities

Definition of Code Numbers

Definition of Objective Terminology

Definition of Test Objective Priorities

First Order Objectives ("1") - The mandatory reasons for the flight of the test vehicle. The inability to accomplish first order objectives will seriously delay the timely advancement of the program. Malfunctions of equipment or instrumentation which jeopardize the accomplishment of first order objectives will be cause to hold or abort the flight until such time as a fix is made.

Second Order Objectives ("2") - Those required to determine the overall performance of the test vehicle or the operation of specified systems. The inability to accomplish second order objectives may delay, but not necessarily compromise, the timely advancement of the program. Malfunctions of equipment or instrumentation which jeopardize the accomplishment of second order objectives will be cause to hold the flight only at the discretion of the test controller and/or the test director. The decision to hold will be based upon whether or not the accomplishment of the first order objectives is placed in jeopardy by holding and upon the operational circumstances which exist at the time the malfunction occurs.

Third Order Objectives ("3") - Those desired to furnish supplementary data for the overall vehicle evaluation, for support of future flights, or for special non-weapon systems investigations. The inability to accomplish third order objectives will not significantly delay the timely advancement of the weapon system program but may limit the level of comprehension of the performance of the overall vehicle or the non-weapon systems. Malfunctions of equipment or instrumentation which jeopardize the accomplishment of third order objectives will not require a hold after the start of pre-countdown. Correction thereafter may be made on a non-interference basis at the discretion of the test controller and/or the test director.

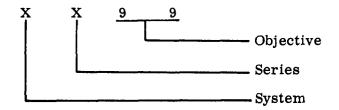
Definitions of System Priorities

<u>Primary Systems ("P")</u> - Those functionally required to launch and maintain the vehicle in planned flight. These systems include test ground support equipment needed to accomplish the launch operation. A flight hold or abort will be mandatory if any of these systems indicate improper performance up to the time of release. Positive indication of satisfactory performance must be available.

Secondary Systems ("S") - Those not functionally required to launch or maintain the vehicle in planned flight. Malfunction of any of these systems will cause flight hold or abort as dictated by the order of the test objectives which they support.

Definition of Objective Code Numbers

Each flight test objective in this report has been assigned a code number. The first code letter identifies the system for which the objective is written and the second letter identifies it as a Series D objective.



The following designations are used:

- A Airframe
- C Accessory Power Supply
- D Range Safety Command
- E Electrical System
- F Pneumatic System
- G. Guidance System
- H Hydraulic System
- L Launch and Ground Support
- M Miscellaneous
- N Facility and Site
- O Overall General Objectives, i.e., Repeatability, Compatibility
- P Propulsion System
- S Flight Control System
- T Telemetering System
- U Propellant Utilization System
- Y Re-Entry Vehicle
- Z Azusa Transponder

DEFINITIONS OF OBJECTIVE TERMINOLOGY

The definition of terms used in connection with objectives for this report are given below:

<u>DEMONSTRATE</u> - denotes the occurrence of an action or an event during a test. The accomplishment of this type objective requires a qualitative answer. The answer will be derived through the relation of this action or event to some other known information or occurrence. This category of objective implies a minimum of airborne instrumentation, and/or that the information be obtained external to the missile.

<u>DETERMINE</u> - denotes the measuring of performance of any unit or system. This category implies the quantitative investigation of over-all operation which includes, generally, instrumentation for measuring basic inputs and outputs of the unit or system. The information obtained should indicate to what extent the system is operating as designed. The instrumentation should allow performance deficiencies to be isolated to either the system or to the system inputs.

<u>EVALUATE</u> - denotes the measuring of performance of any unit or system as well as the performance and/or interaction of its sections or subsystems that are under investigation.

The accomplishment of objectives of this type requires quantitative data on the performance of both the unit or system and its sections or sub-systems. Instrumentation for this category generally includes measuring basic inputs and outputs of the unit of system as well as basic inputs and outputs of its sections or sub-systems. The performance levels of the sections or sub-systems will then be analyzed for their contribution toward performance of the unit or system. This category will provide the most detailed information of any of these categories.

OBTAIN DATA - denotes gathering engineering information which is to be measured to augment the general knowledge required in the development of the over-all weapon system. This category may also be used for supplemental investigations such as environmental studies, ascertaining k factors, ground equipment studies, etc. The degree of instrumentation is not implied by this definition: individual objectives will indicate extent of instrumentation required.

ESTABLISH - denotes gathering engineering information for the development of ground procedures and operating techniques. Objectives in this category are not necessarily dependent on analytic studies.

APPENDIX B

Flight Performance Summary



FLIGHT PERFORMANCE SUMMARY

LAUNCH

Weight	26 0,110	lbs.
Booster Engine Thrust @ S. L.	308,529	lbs.
Sustainer Engine Thrust @ S. L.	56,729	lbs.
Vernier Engine Thrust @ S. L.	1,700	lbs.
Axial Lift-Off Thrust @ S. L.	366,95 8	lbs.
Initial Thrust to Weight Ratio	1.41	
Booster Propellant Flow @ Lift-Off	1,230	lbs/sec.
Sustainer Propellant Flow @ Lift-Off	2 64	lbs/sec.
Vernier Propellant Flow @ Lift-Off	10	lbs/sec.
Launch Azimuth	72.51	deg.

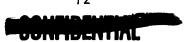
BOOSTER CUTOFF

Time	130.76	sec.
Weight (includes escape tower)	63,926	lbs.
Velocity (Terrestrial)	9,150	ft/sec.
Altitude	207,405	ft.
Flight Path Angle (Local)	25.66	deg.
Thrust to Weight Ratio	6.89	
Range	45. 0	NM
Sustainer Propellant Flow (Second Stage)	255.1	lbs/sec.
Vernier Propellant Flow (Second Stage)	9.8	lbs/sec.

SUSTAINER & VERNIER CUTOFF

	10 004	
Weight (Minimum)	10,294	lbs.
Velocity (Inertial)	25,696	ft/sec.
Altitude	87	NM
Flight Path Angle	0.004	deg.
Thrust to Weight Ratio	7.86	
Range	430.5	NM

CAPSULE RE-ENTRY & IMPACT SUMMARY INFORMATION TO BE FURNISHED AT A LATER DATE WHEN AVAILABLE.





ATLAS A/P GUIDANCE SEQUENCE OF EVENTS

EVENT	TIME -SEC
	(Nominal)
Launch release sequence initiated Flight programmer timing cycle activated at 2" of missile vertical motion. ASIS System to automatic activated at 2" of missile vertical motion. Equipment pod umbilicals ejected and hold-down arms retracted at 7" of missile motion. Autopilot activated at 42" of missile vertical motion. Sustainer thrust chamber nulled in P/Y. (PITCH/YAW) Vernier thrust chambers activated in R (30° cant). Booster thrust chambers activated in P/Y/R. (PITCH/YAW/ROLL)	vertical
Enable Roll Program	LAU + 2
High Roll Gyro Excitation	LAU + 2
Disable Roll Program	LAU + 15
Start Pitch Program	LAU + 15
Low Roll Gyro Excitation	LAU + 15
Enable ASIS Engine Cutoff	LAU + 30
Reduce P/Y Position Gain	LAU + 85
Change P/Y Filter from 8+4 cps to 3+4	LAU + 85
Enable Staging Discrete	LAU + 120
Guidance Discrete-Staging Command (STG)	LAU + 131.4
Staging Backup	LAU + 136
Booster Cutoff (BECO)	STG + 0.1

Booster Zero

STG + 0.1



EVENT	TIME -SEC (Nominal)
Rate Gain Increase P/Y	STG + 0.1
Activate Sustainer in P/Y	STG + 0.1
Activate Verniers in P/Y	STG + 0.1
Null'Filters P/Y	STG + 0.1
Filter Gain Change P/Y	STG + 0.1
Increase P/Y Position Gain	STG + 0.1
Change P/Y Filter from 3+4 cps to 8+4	STG + 0.1
STG Rage Ratio Change to ASIS	STG + 0.1
End Pitch Program	STG + 0.1
Zero Sustainer	STG + 3.0
Booster Jettison	STG + 3.1
Activate Sustainer in P/Y	STG + 3.7
Enable Guidance in P/Y	STG + 5.0
Start Sustainer Stage Pitch Program	STG + 5.0
Disable Verniers in P/Y	STG + 6.7
Bias Verniers to 50° Yaw	STG + 6.7
Un-Null Filter P/Y	STG + 10
End Sustainer Stage Pitch Program	STG + 24.0
Signal Rate Ratio Change to ASIS	STG + 30



EVENT	TIME-SEC (Nominal)
Enable SECO, VECO	STG + 80
Guidance Discrete-Sustainer Cutoff Command (SECO)	STG + 170.1
Sustainer Cutoff	SECO + 0
Disable ASIS	SECO + 0
Activate Verniers in P/Y	SECO + 0
Null Filters P/Y	SECO + 0
Vernier Cutoff	SECO + 0
Reset Programmer	STG + 210

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LAUNCH WEIGHT ESTIMATES POUNDS

GROSS TANKING TO VERNIER CUT-OFF

TOTAL WEIGHT AT GROSS TANKING LO2 Vent System Loss (2.25 min)	550	267,743
ENGINE START OR SUSTAINER LOCK-IN Ground Expended (5.0 Sec. Nom.) LO2 Expended 4,606 Fuel Expended 1,782 Lube Oil Expended 6 Exterior Frost 50 LN2 Dumped 270	6,714	267,193
LIFT_OFF (2 inch motion)		260,479
LO ₂ Expendables (main impulse)** Fuel Expendables (main	168,714	
impulse)**	73,776	
Vernier Solo Expendables	0	
LO ₂ Boil-Off O		
Fuel 0		
Other Expendables	309	
GO ₂ Loss thru Vernier Vent 103 Lube 011 206		
Booster Jettisoned	7,101	
Booster Dry W/Growth Allowance (10) 5,986		
LO ₂ Trapped 562		
Fuel Trapped 496		
Helium in Booster Bottles 53		
Lube 011 4		
Other Jettisoned Mercury Tower	1,078	
VERNIER CUT-OFF WEIGHT (Minimum)		9,501
Mercury Capsule		5,630
Growth Allowance		40
Sustainer Dry W/Adapter (183)		5,830
Growth Allowance		40
Residual Fropellants		333
LO ₂	99	
MPSH Allove Station 1142 0		
Pump to Station 1142 0		

76,288 76,288

50.11 lbs/cu ft 50.11 lbs/cu ft

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Fuel	Trapped at Center Br Below Sustainer Pump Vernier System		30 21 48	23	34	
	Pump to Anti-Vortex	Web	64			
	Trapped in Outlet		7 8			
	Below Sustainer Pump	p	23			
	Vernier System		69			
Other	Residuals					318
	Helium in LO2 Tank				9	
	Helium in Fuel Tank				.5	
	Helium in Sustainer				4	
	Nitrogen in Fuel Tar	nk			0	
	GO ₂ in LO ₂ Tank			23		
	Lube Oil (Minimum)				6	
PROPEL	LANT DATA		LO ₂			FUEL
CONDIT	ION WEIGHT	DENSITY	T.	EIGHT		DENSITY

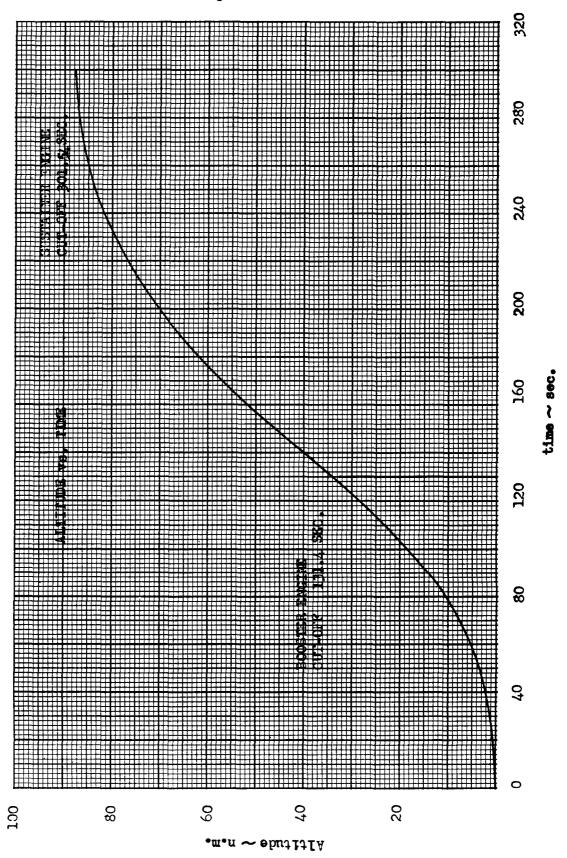
70.39 lbs/cu ft 70.33 lbs/cu ft

174,850 174,300

Tanking Ignition

^{**} DOES NOT INCLUDE VERNIER STAGE EXPENDABLES

AE61-1166 Figure 1



LIST OF REFERENCES

- a. GD/A report AZC-27-075A, "Flight Test Plan, Mercury/Atlas Booster 100D"
- b. GD/A report AE60-0782A, "Flight Test Plan, Mercury/Atlas Booster 88D"
- c. GD/A report AE60-0783, "Flight Test Plan, Mercury/Atlas Booster 930"
- d. GD/A report AE61-0466, "Flight Test Plan, Mercury/Atlas Booster 1090"
- e. GD/A report AE61-0891, "Flight Test Plan, Mercury/Atlas Booster 107D"
- f. GD/A report AZC-27-026, "Model Specifications for Atlas/Mercury (HS-36) Booster USAF Model SM-65D (Modified) Convair Model 27".
- g. GD/A report AZC-27-063A, "Flight Test Program for Mercury/Atlas Boosters"
- h. McDonnel Aircraft Corp. report SEDR 104, "Project Mercury Familiarization Manual, NASA Manned Satellite Capsule", date 1 Feb. 1961.
- i. GD/A report ZM-7-112, "Test Ground Support Equipment List, XSM-65 Series"
- j. GD/A report AZM-27-321, "Test Equipment Program for the Abort Sensing and Implementation System for Mercury/Atlas Flights", dated 17 July 1959
- k. GD/A report AZC-27-066, "Instrumentation Configuration, Mercury Summary at AMR"
- GD/A report AZC-27-066-113, "Instrumentation Confuguration, Series D, Article 113, AMR"
- m. GD/A report "Range Safety and Dispersion Information for SM-65D-113" (not available at this time).

EXTERNAL DISTRIBUTION LIST

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